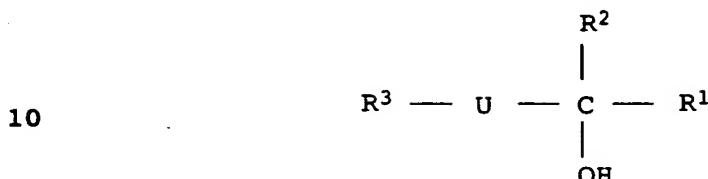


We claim:

1. A process for the preparation of a compound of the general  
 5 formula I



15 where  $\text{R}^1$ ,  $\text{R}^2$ ,  $\text{R}^3$  are hydrogen,  $\text{C}_1$ - to  $\text{C}_{20}$ -alkyl,  $\text{C}_2$ - to  $\text{C}_{20}$ -alkenyl,  $\text{C}_2$ - to  $\text{C}_{20}$ -alkynyl,  $\text{C}_3$ - to  $\text{C}_{12}$ -cycloalkyl,  $\text{C}_4$ - to  $\text{C}_{20}$ -cycloalkyl-alkyl,  $\text{C}_1$ - to  $\text{C}_{20}$ -hydroxyalkyl, or aryl or  $\text{C}_7$ - to  $\text{C}_{20}$ -arylalkyl which is unsubstituted or substituted by  $\text{C}_1$ - to  $\text{C}_8$ -alkyl,  $\text{C}_1$ - to  $\text{C}_8$ -alkoxy, halogen,  $\text{C}_1$ - to  $\text{C}_4$ -haloalkyl,  $\text{C}_1$ - to  $\text{C}_4$ -haloalkoxy, phenyl, phenoxy, halophenyl, halophenoxy, carboxyl,  $\text{C}_2$ - to  $\text{C}_8$ -alkoxycarbonyl or cyano, or  
 20  $\text{R}^1$  and  $\text{R}^2$  or  $\text{R}^3$  together are a  $\text{C}_2$ - to  $\text{C}_9$ -alkandiyl unit which is unsubstituted, monosubstituted or disubstituted by  $\text{C}_1$ - to  $\text{C}_8$ -alkyl,  $\text{C}_1$ - to  $\text{C}_8$ -alkoxy and/or halogen and in which one or two methyl groups may also be replaced by a  $(\text{CH}=\text{CH})$  unit and  
 25  $\text{R}^3$  is additionally an acetylated carbonyl group in which the alkoxy groups are derived from an alcohol of the general formula II



where  $\text{R}^4$  is  $\text{C}_1$ - to  $\text{C}_6$ -alkyl, and

35  $\text{U}$  is an acetylated carbonyl group in which the alkoxy groups are derived from an alcohol of the general formula II, or is a compound of the general formula III



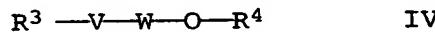
40 where  $\text{R}^1$  is as defined under the formula I, and  $\text{R}^3$  is exclusively aryl which is unsubstituted or substituted by  $\text{C}_1$ - to  $\text{C}_8$ -alkyl,  $\text{C}_1$ - to  $\text{C}_8$ -alkoxy, halogen,  $\text{C}_1$ - to  $\text{C}_4$ -haloalkyl,  $\text{C}_1$ - to  $\text{C}_4$ -haloalkoxy, phenyl, phenoxy, halophenyl, halophenoxy, carboxyl,  $\text{C}_2$ - to  $\text{C}_8$ -alkoxycarbonyl or cyano,

45  $\text{V}$  is a carbonyl group or is as defined for  $\text{U}$  under the formula I, and

W is as defined for V, with the proviso that one of the groups V and W is a carbonyl group and the other is an acetylated carbonyl group,

5 or

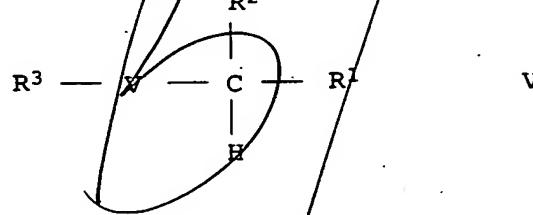
a compound of the general formula IV



10 where  $R^4$  is as defined under the formula II, V and W are as defined under the formula II, and  $R^3$  is as defined under the formula III,

15 by subjecting a compound of the general formula V

20



25 where V,  $R^1$ ,  $R^2$  and  $R^3$  are as defined under the formula I or III, with the proviso that

- in the case where a compound of the formula III is desired, use is only made of a compound Va in which

30  $R^1$  is exclusively hydrogen and

35  $R^3$  is exclusively aryl which is unsubstituted or substituted by  $C_1$ - to  $C_8$ -alkyl,  $C_1$ - to  $C_8$ -alkoxy, halogen,  $C_1$ - to  $C_4$ -haloalkyl,  $C_1$ - to  $C_4$ -haloalkoxy, phenyl, phenoxy, halophenyl, halophenoxy, carboxyl,  $C_2$ - to  $C_8$ -alkoxycarbonyl or cyano, and

- in the case where a compound of the formula IV is desired, use is only made of a compound Vb in which

40  $R^1$  and  $R^2$  are exclusively hydrogen,

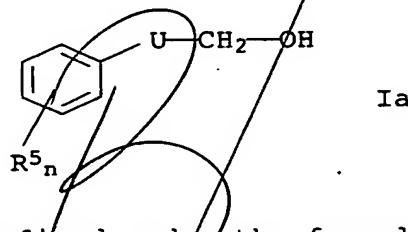
45  $R^3$  is exclusively aryl which is unsubstituted or substituted by  $C_1$ - to  $C_8$ -alkyl,  $C_1$ - to  $C_8$ -alkoxy, halogen,  $C_1$ - to  $C_4$ -haloalkyl,  $C_1$ - to  $C_4$ -haloalkoxy,

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phenyl, phenoxy, halophenyl, halophenoxy, carboxyl,  
 C<sub>2</sub>- to C<sub>8</sub>-alkoxycarbonyl or cyano,

5 to an electrochemical reaction with an alcohol of the general formula II in the presence of an auxiliary electrolyte and catalytic amounts of a metal salt (S) derived from a metal from the 1st, 2nd, 6th or 8th sub-group or from lead, tin or rhenium.

10 2. A process as claimed in claim 1 for the preparation of a compound of the general formula Ia

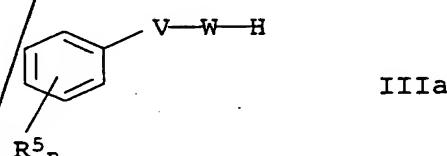


where U is as defined under the formula I,

20 n is 0, 1, 2 or 3, and

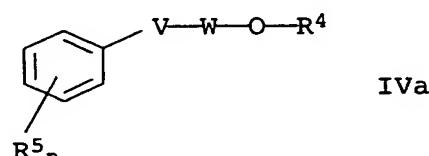
25 R<sup>5</sup> is C<sub>1</sub>- to C<sub>8</sub>-alkyl, C<sub>1</sub>- to C<sub>8</sub>-alkoxy, halogen, C<sub>1</sub>- to C<sub>4</sub>-haloalkyl, C<sub>1</sub>- to C<sub>4</sub>-haloalkoxy, phenyl, phenoxy, halophenyl, halophenoxy, carboxyl, C<sub>2</sub>- to C<sub>8</sub>-alkoxycarbonyl or cyano,

30 or of the general formula IIIa



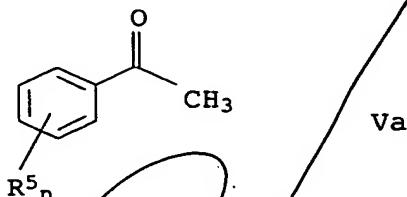
35 where n, V, W and R<sup>5</sup> are as defined under the formula Ia or III,

40 or of the general formula IVa



where n, v, w, R<sup>4</sup> and R<sup>5</sup> are as defined under the formula Ia or IIIa, by employing, as starting compound of the general formula V, a compound of the general formula Va,

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where n and R<sup>5</sup> are as defined under the formula Ia.

3. A process as claimed in claim 2, where the compound of the general formula Ia is 2-phenyl-2,2-dimethoxyethanol, the compound of the general formula IIIa is 2-phenyl-2,2-dimethoxyacetaldehyde or 2-phenylglyoxal dimethyl acetal, the compound of the general formula IVa is phenylglyoxylic acid methyl orthoester, and the compound of the general formula Va is acetophenone.

4. A process as claimed in claim 1, where the compound of the general formula I is a compound of the general formula Ib

25 H<sub>2m</sub>C<sub>m</sub>-CHOH-CH<sub>2</sub>(OR<sup>4</sup>)<sub>2</sub> Ib

where m is a number from 1 to 10, and R<sup>4</sup> is as defined under the formula II, and the compound of the general formula V is a compound of the general formula Vb.

30 H<sub>2m</sub>C<sub>m</sub>-CH<sub>2</sub>-CHO Vb.

5. A process as claimed in any one of claims 1 to 4, where the compound of the formula I is 2,2,3,3-tetramethoxypropanol, and the starting compound employed is methylglyoxal dimethyl acetal.

Sub A1

35 6. A process as claimed in any one of claims 1 to 5, where the anions of the metal salt (S) are derived from mineral acids.

40 7. A process as claimed in any one of claims 1 to 6, where the anions of the metal salt (S) are phosphate, sulfate, nitrate, perchlorate or halide.

8. A process as claimed in any one of claims 1 to 7, where the cations of the metal salt (S) are iron, nickel, platinum, palladium, cobalt, zinc, silver or copper.

5 9. A process as claimed in any one of claims 1 to 8, where the electrolysis liquid contains from 1 to 1000 ppm by weight of metal ions of the metal salt (S), based on the total amount of electrolysis liquid.

10 10. A process as claimed in any one of claims 1 to 9, where the electrolysis liquid contains a halogen-containing auxiliary electrolyte.

11. A process as claimed in any one of claims 1 to 10, where the electrolysis liquid essentially consists of

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- a starting compound of the general formula V

- an alcohol of the general formula II

- a halogen-containing auxiliary electrolyte

- catalytic amounts of the metal salt (S)

- possibly the desired products of the general formulae I, III and IV

- possibly other by-products of electrolysis which are derived from the compounds of the general formulae I, II, III, IV and V, and

- if desired, other conventional co-solvents.

12. A process as claimed in any one of claims 1 to 11, where

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- the proportion of the starting compounds and products of the general formulae I, III, IV and V and of the other by-products of electrolysis from the abovementioned compounds is from 1 to 70% by weight,

- the proportion of the alcohol of the general formula II is from 14.9 to 94.9% by weight,

- the proportion of auxiliary electrolyte is from 0.1 to 5% by weight, and

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- the proportion of any co-solvents present is from 0 to 70% by weight,

based on the electrolysis liquid.

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13. A process as claimed in any one of claims 1 to 12, where the electrolysis is carried out in an undivided electrolysis cell.

Sub A1)

10 14. A process as claimed in any one of claims 1 to 13, where the anodes employed are made of noble metals, noble-metal oxides, graphite or carbon materials, and the cathodes employed are made of iron, steel, nickel, zinc, noble metals, graphite or carbon materials.

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